



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE350A94-2706-00-03A**

**Job Sheet 183663**



DAS  
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9-89

Part No: RBE350A94-2706-00-03A

Job Qty: 50 ea

Part Name: Pin Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/24/18

Job Tracking No:

Due Date: 8/20/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-15 NEW ISSUE JFC VERIFIED DP

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 50 Ea  | 8/20/18    | 8/20/18  | 0.00      | 0.00    | Start Up Machining-3  |           | SB 18-09-26     |
| 110   | CNC Lathe          | 50 pcs | 8/20/18    | 8/20/18  | 0.00      | 25.00   | MORI SL-154           |           | SB 18-09-26     |
| 120   | QC                 | 50 pcs | 8/20/18    | 8/20/18  | 0.00      | 0.00    | QC2 Machining-4       |           | SB 18-09-26     |
| 130   | QC                 | 50 pcs | 8/20/18    | 8/20/18  | 0.00      | 0.00    | QC8 Machining-4       |           | SB 18-09-28     |
| 140   | Packaging          | 50 pcs | 8/20/18    | 8/20/18  | 0.00      | 0.00    | Packaging3-1          |           | MLL             |
| 150   | QC21-SA            | 50 Ea  | 8/20/18    | 8/20/18  | 0.00      | 0.00    | QC21                  |           | DAS OCT 01 2018 |

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Part Op 110 - 1-Machine as per DWG. FB735 FOLIO REV: \_\_\_\_\_ DWG REV: \_\_\_\_\_ 2-Debut 3-Engrave Dash  
Descriptions: number Using Marktronic engraver as per DWG.

### Job BOM

| Part / Item | Component Name        | Quantity     | Operation             | Container |
|-------------|-----------------------|--------------|-----------------------|-----------|
| 88625K67    | Dowel Pin Ø8mm x 40mm | 50 ft (1 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 88625K67       | 50       | 114       | 0         |

### Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 9/24/18 8:18 AM dart.leroux.jason

Container No: S113628



Part: RBE350A94-2706-00-03A

Job No: 183663

Serial No/Batch: S113628

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/26/18

